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(54) Title: PROCESSES FOR PREPARING (2S)-3-(4-{2-[AMINO]-2-OXOETHOXY}PHENYL)-2-ETHOXYPROPANOIC
ACID DERIVATIVES

(57) Abstract: The present invention provides a process for the preparation of a compound of formula I [Chemical formula should
be inserted here. Please see paper copy] in which a compound of formula II [Chemical formula should be inserted here. Please see
paper copy] in which R is H or OR represents a protecting group for a carboxylic hydroxy group is reacted with a compound of
formula III C₆H₁₃X wherein X is a leaving group, in the presence of a base in the presence of an inert solvent at a temperature in the
range -25°C to 150°C and optionally, when OR represents a protecting group, removal of the protecting group.

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